# Statistics Task Group of ASQC and American Statistical Association Santa Clara Section

## J. Stuart Hunter

A leading translator of significant statistical concepts into a format suitable for industrial application, Professor Hunter is practical, informative and entertaining. Professor Hunter has many years of industrial consulting experience. He is co-author with G.E.P. Box and W.G. Hunter of Statistics for Experimenters, is founding editor of Technometrics, and has published extensively. He has received the Deming Medal and the Shewhart Medal from the ASQC.

# The Arts of Charts

This two day course provides a "show and tell" of graphical and charting techniques. It presents statistically sound visual approaches to gain understanding from data.

#### Course Outline

Modern Graphics histograms stem & leaf plots two level comparisons **Elementary Statistics** concepts vs. realizations simple hypothesis testing More Graphics normal probability paper Weibull plots Measuring Uncertainty probability: relative frequency Bayes postulate Shewhart Quality Control Charts selecting rational subgroups setting up the X-bar and R chart Estimating process capability the capability index, C<sub>pk</sub> Variations on the Shewhart chart acceptance sampling chart multivariate control charts CuSum (Cumulative Sum) Charts plotting detecting changes in slope, V mask one-sided CuSum procedures **EWMA Charts** exponentially weighted moving average comparison with Shewhart and CuSum Simple Statistical Design of Experiments iterative nature of the learning process passive vs. active statistics

# Design of Experiments

Experimentation speeds the learning process. This two day course shows how to develop a strategy for experimental investigation at minimal cost, how to design the experiments, and how to analyze them. It focuses on the statistical tools and concepts of greatest use to the industrial statistician.

### Course Outline

Learning is a process Elementary statistics The normal deviate as "signal to noise" Student's t statistics Hypothesis tests Interval estimates, Bayesian interpretation Comparing two processes Combining estimates of variance Blocking variability Paired t, sequential t, EVOP Comparing k processes Graphical "signal to noise" Multifactor experimentation
The 2 factorial design
The 2 factorial design
The 2 and 2 designs
Screening experimentation Fractional factorial designs
The 2<sup>k-1</sup> half replicate designs
The 2<sup>k-p</sup> designs Sequential application Three level fractional factorials The Latin Square Taguchi approaches First order mapping, k=2 Path of steepest ascent Second order mapping, k=2 Designs for k>2

The Arts of Charts Design of Experiments	•	Sunnyvale Hilton Sunnyvale Hilton	
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